



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	863	5885A 3	CYLINDER BLOCK AND CRANKC	1	SEE "CYLINDER BLOCK AND CF	
1	863	6467A 4	CYLINDER BLOCK AND CRANKC	1	SEE "CYLINDER BLOCK AND CF	
1	863	7496A 3	CYLINDER BLOCK AND CRANKC	1	SEE "CYLINDER BLOCK AND CF	
2	1160	5826A 2	END CAP ASSEMBLY, UPPER	1		
3	26	29476	OIL SEAL	1		
4	25	20081	"O" RING, UPPER END CAP	1		
5	30	53853	BALL BEARING, UPPER END C	1		
6	15	72538A 1	SHIM	AR	UPPER END CAP TO CYL. BLOC	3
7	10	73274	SCREW, UPPER END CAP MOUN	4		
8		37639	MOUNT, RUBBER-CRANKCASE	2		
9	11	46887	NUT, CRANKCASE RUBBER MOL	4		
10	84	65773A 5	GROUND STRAP, CRANKCASE	1		
11	1158	6410A 2	END CAP ASSEMBLY, LOWER	1	UNITED STATES 4962055 AND I	
11	1158	6635A 1	END CAP ASSEMBLY, LOWER	1	UNITED STATES 4962056 AND I	
13	26	29476	OIL SEAL, LOWER END CAP	2		
14	25	20081	"O" RING, LOWER END CAP	1		1,2
15	30	53853	BALL BEARING, LOWER END C	1		
16	15	20085A 1	SHIM	AR	LOWER END CAP TO CRANKCA	3
17	10	29256	SCREW, LOWER END CAP MOUN	3		
18	27	72486	GASKET	1	CYLINDER BLOCK TO BAFFLE P	1,2
19		77161	PLATE, BAFFLE-EXHAUST MANIF	1		
20	27	72488	GASKET, BAFFLE PLATE TO EXH	1		1,2
21		75966	COVER, EXHAUST MANIFOLD	1	UNITED STATES 4357640 THRL	
21		77381	COVER, EXHAUST MANIFOLD	1	UNITED STATES 4576237 AND I	
22	10	37562	SCREW	14	MANIFOLD COVER TO CYLINDER	
22	10	38837	SCREW	1	MANIFOLD COVER TO CYLINDER	
23	10	73280	SCREW	1	ADJUSTING-EXHAUST MANIFOL	
23	10	73281	SCREW	2	ADJUSTING-ECHAUST MANIFOL	
24	11	20890	NUT, ADJUSTING SCREW	3		
25		26852	CAP, ADJUSTING SCREW	3		
26	1017	4002A 1	COVER ASSEMBLY, CYLINDER B	1	UNITED STATES 4962055 AND I	
26	1017	7054A 1	COVER ASSEMBLY, CYLINDER B	1	UNITED STATES 4962056 AND I	
27	22	32802	PLUG, PIPE-CYLINDER BLOCK	1		
28	27	78026	GASKET, CYLINDER BLOCK COV	1		1,2
29	10	69100	SCREW, CYLINDER BLOCK COV	10		
31		37639	MOUNT, RUBBER-CYLINDER BLI	1		
33		72036	COVER, TRANSFER PORT	1	UNITED STATES 4357640 THRL	
31		76420A 1	COVER ASSEMBLY, TRANSFER P	1	UNITED STATES 4576237 AND I	
34	27	27936	GASKET, TRANSFER PORT COV	2		1,2
35	10	20540	SCREW, TRANSFER PORT COVE	6		
27		72486A 28	GASKET SET			